

## SPARK DIRECT READING SPECTROMETERS (VACUUM TYPE)



OES-G630

- Widely used in metallurgy, foundry, machinery, scientific research, electric power, aviation, nuclear power, processing and recycling industries
- Suitable for sample analysis of metals and their alloys such as Fe, Al, Cu, Ni, Co, Mg, Ti, Zn, Pb, Sn and Mn
- Equipped with automatic optical path calibration and automatic identification of specific spectral lines
- Integrated vacuum chamber design enables fast vacuum pumping and longer vacuum retention
- The vacuum optical system adopts a unique entrance window and vacuum isolation design, optical lenses adopt a single-plate lens structure
- Optional flexible sample clamps to accommodate sample analysis of various shapes and sizes

### STANDARD DELIVERY

Main unit	1 pc
Computer	1 pc
Analysis software	1 pc
Vacuum pump	2 pcs
Electrode brush (OES-G630-BR)	2 pcs
Pressure valve	1 pc
Consumable and spare parts	1 set*

\* Including wrenches, airway connection pipes and other common consumables

### OPTIONAL ACCESSORY

Spectral standard sample	MSS series	based on the test material
Spectral sample grinder	OES-MY100	Ø350mm, 380V
Small sample fixture	OES-G630-FIX1	4mm boron nitride small hole fixture
	OES-G630-FIX2	4-15mm rod sample rotating fixture
	OES-G630-FIX3	7~10mm rod sample rotating fixture
	OES-G630-FIX4	15mm rod sample fixture
	OES-G630-FIX5	8.7mm spherical sample fixture
	OES-G630-FIX6	0.5~3mm wire sample fixture



spectral sample grinder (optional)



small sample fixture (optional)

## SPECIFICATION

<b>Code</b>		<b>OES-G610</b>	<b>OES-G630</b>
<b>Optical system</b>	wavelength range	165~580nm	130~580nm (N element detection supported)
	focal length	400mm	
	detector	high-performance CMOS detector	
	optical system construction	paschen-range double optical chamber structure	
<b>Excitation source</b>	light source	DDD digital excitation light source	adjustable digital light source
	frequency	100~1000Hz	
	excitation voltage	400VA	
	excitation current	1~400A	
<b>Test curve</b>	standard curve	carbon steel /medium and low alloy steel (A1), chrome/nickel	
	customized curve	curves can be added or customized for special base materials (Al, Cu, Ni, Mg, Zn, Ti, etc.)	
<b>Excitation stand</b>	gas supply	argon (purity≥99.999%, pressure: ≥0.5MPa)	
	flow rate	excitation: 3.5L/min, standby: 0.4L/min	
	electrode	tungsten electrode	
	analysis interval	3.4mm	
	excitation aperture	9mm	
<b>Vacuum system</b>		vacuum software automatic control and monitoring	
<b>Analysis software</b>		complete automatic system diagnosis function perfect database management function for convenient data query and summary complete spectral line information and intelligent interference deduction algorithm realize data acquisition and processing, generate data formats compatible with office software	
<b>Power supply</b>		220V AC, 50/60Hz	
<b>Work environment</b>		10~35°C, humidity: 20%~80%	
<b>Dimension (L×W×H)</b>		750×560×350mm	725×865×550mm
<b>Net weight</b>		40kg	80kg

## TEST CURVES\*

	A1	A2	A3	A4	A5	A6	A7
<b>Fe base curves</b>	Low alloy steel**	Cr-Ni stainless steel	High speed tool steel	High Mn steel	High Cr cast iron	High Ni cast iron	Cast iron
<b>Al base curves</b>	B1	B2	B3	B4	B5		
	Low-Al	Al-Si	Al-Zn	Al-Cu	Al-Mg-Si		
<b>Cu base curves</b>	C1	C2	C3	C4	C5	C6	C7
	Brass	Copper	Al-Cu	Beryllium Bronze	Sn-Pb-Cu	Pure copper	Si-Bronze
<b>Zn base curves</b>	D1	D2	D3	D4	D5		
	Low-Zn	Zn-Al 2%	Zamak 2, 3, 5	Zamak 6, 8,12,15	Zamak 27		
<b>Ni base curves</b>	E1	E2	E3	E4	E5		
	Pure Ni	Monel	Hastelloy	Inconel/Incoloy	Nimonic		
<b>Pb base curves</b>	F1	F2	F2				
	Pure lead	Pb-Ca	Pb-Sb-Sn				
<b>Co base curves</b>	G1	G2	G2				
	Low-Co	Stellite 6, 25, 31	Stellite 8, W1-52				
<b>Sn base curves</b>	H1	H2	H2				
	Pure Sn	Sn-Sb-Cu-Ag	Sn-Pb				
<b>Ti base curves</b>	K1	K2					
	Pure Ti	Low-Ti					
<b>Mg base curves</b>	L1	L2					
	Pure Mg	Mg-Al-Mn-Zn					

\*Low alloy steel (A1) and Cr-Ni stainless steel (A2) are standard curves, and all others are optional  
The specific range of curve elements is shown in the attached curve table

\*\*Low alloy steel (A1) includes carbon and medium-low alloy steel